

Appln No. 09/867,467  
Reply to the Office Action of December 17, 2003

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of Claims:**

Claims 1 to 8. (Canceled)

Claim 9. (Withdrawn) A silicon carbide block having a bore of 4-6 inches.

Claim 10. (Withdrawn) The silicon carbide block of claim 9 wherein the planar defect density is not more than  $10^3/\text{cm}^2$ .

Claim 11. (Withdrawn) A semiconductor element employing as substrate the silicon carbide block described in claim 9 or 10.

Claim 12. (Canceled)

Claim 13. (Currently Amended) A method of manufacturing a ~~dopant-free~~ single crystal of silicon carbide, comprising:

forming a single crystal of silicon carbide on a substrate surface at a temperature of not less than  $900^\circ \text{C}$  from ~~an~~ a feedstock gas atmosphere containing ~~a silicon carbide feedstock gas~~ consisting of a silicon source gas, and a carbon source gas and optionally at least one carrier gas

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of hydrogen or a noble gas under the atmospheric condition of the partial pressure (ps) of the silicon source gas being held constant (at  $ps > 0$ ) and the partial pressure of the carbon source gas in the atmosphere repeatedly alternating between state  $pc_1$  present at an interval of time ( $tc_1$ ) and the state  $pc_2$  present at an interval of time ( $tc_2$ ) until the single crystal of silicon carbide is completely formed, where  $pc_1 > pc_2$  such that the partial pressure ratio ( $pc_1/ps$ ) falls within the range of 1-10 times the attachment coefficient ratio ( $S_s/Sc$ ) and the partial pressure ratio ( $pc_2/ps$ ) falls within the range of less than one time the attachment coefficient ratio ( $S_s/Sc$ ), wherein  $S_s$  denotes the attachment coefficient of silicon source gas to the silicon carbide substrate at the substrate temperature during formation of said silicon carbide and  $Sc$  denotes the attachment coefficient of carbon source gas to the silicon carbide substrate at the substrate temperature during the formation of said single crystal of silicon carbide.

Claim 14. (Previously Presented) The method of manufacture according to claim 13, wherein the silicon carbide is at least one member selected from the group consisting of  $SiH_4$ ,  $Si_2H_6$ ,  $SiCl_4$ ,  $SiHCl_3$ ,  $SiH_2Cl_2$ ,  $Si(CH_3)_4$ ,  $SiH_2(CH_3)_2$ ,  $SiH(CH_3)_3$  and  $Si_2(CH_3)_6$  and said carbon source gas is at least one member selected from the group consisting of  $CH_4$ ,  $C_3H_8$ ,  $C_2H_2$ ,  $C_2H_6$ ,  $C_2H_4$ ,  $C_3H_6$ ,  $CCl_4$ ,  $CHF_3$  and  $CF_4$ .

Claim 15. (Previously Presented) The method of manufacture according to claim 13, wherein  $pc_2$  is essentially zero, the time interval ( $tc_1$ ) during which the partial pressure of the carbon source gas is set to  $pc_1$  is 0.1-30 seconds, and the time interval ( $tc_2$ ) during which the partial pressure of the carbon source gas is set to  $pc_2$  is 0.1-30 seconds.

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Claim 16. (Previously Presented) A method of manufacturing silicon carbide, comprising:

forming a seed crystal of silicon carbide by the method of claim 13; and  
depositing silicon carbide on said seed crystal by vapor phase epitaxy, sublimation recrystallization or liquid deposition.

Claim 17. (Previously Presented) The method of manufacture according to claim 16, wherein silicon carbide blocks of 4-6 inch bore are formed by vapor phase epitaxy, sublimation recrystallization or liquid deposition.

Claim 18. (Previously Presented) A method of manufacturing composite materials, comprising:

forming a seed crystal of silicon carbide by the method of claim 13; and  
forming diamond and/or a gallium nitride structure on the seed crystal.

Claim 19. (Currently Amended) A method of manufacturing a ~~dopant-free~~ single crystal of silicon carbide, comprising:

forming a single crystal of silicon carbide on a substrate surface at a temperature of not less than 900° C from ~~an~~ a feedstock gas atmosphere ~~containing~~ a silicon carbide feedstock gas consisting of a silicon source gas, ~~and~~ a carbon source gas ~~and optionally at least one carrier gas of hydrogen or a noble gas~~ under the atmospheric condition of the partial pressure (pc) of the carbon source gas being held constant (at pc>0) and the partial pressure of the silicon source gas

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in the atmosphere repeatedly alternating between state ps1 present at an interval of time (ts1) and the state ps2 present at an interval of time (ts2) until the single crystal of silicon carbide is completely formed, where  $ps1 < ps2$  such that the partial pressure ratio (pc/ps1) falls within the range of 1-10 times the attachment coefficient ratio (Ss/Sc) and the partial pressure ratio (pc/ps2) falls within the range of less than one time the attachment coefficient ratio (Ss/Sc), wherein Ss denotes the attachment coefficient of silicon source gas to the silicon carbide substrate at the substrate temperature during formation of said silicon carbide and Sc denotes the attachment coefficient of carbon source gas to the silicon carbide substrate at the substrate temperature during the formation of said single crystal of silicon carbide.

Claim 20. (Previously Presented) The method of manufacture according to claim 19, wherein the silicon carbide is at least one member selected from the group consisting of  $SiH_4$ ,  $Si_2H_6$ ,  $SiCl_4$ ,  $SiHCl_3$ ,  $SiH_2Cl_2$ ,  $Si(CH_3)_4$ ,  $SiH_2(CH_3)_2$ ,  $SiH(CH_3)_3$  and  $Si_2(CH_3)_6$  and said carbon source gas is at least one member selected from the group consisting of  $CH_4$ ,  $C_3H_8$ ,  $C_2H_2$ ,  $C_2H_6$ ,  $C_2H_4$ ,  $C_3H_6$ ,  $CCl_4$ ,  $CHF_3$  and  $CF_4$ .

Claim 21. (Previously Presented) The method of manufacture according to claim 19, wherein ps1 is essentially zero, the time interval (ts1) during which the partial pressure of the silicon source gas is set to ps1 is 0.1-60 seconds, and the time interval (ts2) during which the partial pressure of the carbon source gas is set to ps2 is 0.1-60 seconds.

Claim 22. (Previously Presented) A method of manufacturing silicon carbide,

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comprising:

forming a seed crystal of silicon carbide by the method of claim 19; and  
depositing silicon carbide on said seed crystal by vapor phase epitaxy, sublimation  
recrystallization or liquid deposition.

Claim 23. (Previously Presented) The method of manufacture according to claim 22,  
wherein silicon carbide blocks of 4-6 inch bore are formed by vapor phase epitaxy, sublimation  
recrystallization or liquid deposition.

Claim 24. (Previously Presented) A method of manufacturing composite materials,  
comprising:

forming a seed crystal of silicon carbide by the method of claim 19; and  
forming diamond and/or a gallium nitride structure on the seed crystal.

Claim 25. (Previously Presented) The method of manufacture according to claim 13,  
wherein the method of deposition is a CVD or ALE method.

Claim 26. (Previously Presented) The method of manufacture according to claim 19,  
wherein the method of deposition is a CVD or ALE method.